



面料印花服務
Fabric Printing Service
(SVC18-06-2002-AT)

目的：

為讓本澳時尚創意行業人士及相關課程學員能夠利用現今市場上的技術，提升創作和生產力，澳門生產力暨科技轉移中心成衣技術匯點設置多項印花設備，協助利用印花技術將設計圖打印在布料及服裝成品上，達至快速回應的效果。

服務對象：

本澳的製衣廠商、時裝設計師、文創人士及設計學生等。

服務期：

製作期一般為落實資料後的三個工作天。但因應製作量，服務期可能會有所不同，實際交貨日期需商議決定。如客戶在收貨後三個工作天內沒有向本中心提出問題，則代表認可是次服務。

使用辦法：

如需使用服務，請填妥服務申請表 AT/015，連同設計檔案(電郵或儲存在 USB 內)，以及打印布料/服裝成品，送交成衣技術匯點。

版權：

所有客戶提供的設計圖樣均會被保密。假如 CPTTM 希望使用客戶的設計圖樣，必先徵得客戶的同意才進行。

備註：

- (1) 此服務適合用於樣辦製作用途，並不適合大量生產。
- (2) 本中心只負責印製，不作任何調色及對色。
- (3) 製作檔案內容不可含有非法、違規、侵權、涉及任何政治等。
- (4) 本中心所提供之服務，如涉及任何爭議或訴訟，概由客戶自行負責，本中心無須承擔任何責任。
- (5) 服務條款的解釋權歸 CPTTM 所有。

◇ **熱升華印花**

費用：

- 服務費用按布料打印長度計算，首 1 米內收費 MOP30(基本收費)。
- 如超出 1 米，除基本收費 MOP30 外，其後每半米收取 MOP10。
- 如客戶有需要，可購買本匯點提供的布料，布料費用按定價表收費。
- 總費用以整元收費。

限制：

- (1) 設計圖檔格式建議採用 AI 或 TIFF(解像度為 300 dpi 或以上)，寬度尺寸不能超出 112 厘米。
- (2) 客戶提供的布料須能承受 190°C-220°C 高溫、淺色(白色最佳)、沒有經過特殊處理。
- (3) 為確保印花效果，使用服務時必須提供適量樣品作測試。

Updated on May 2, 2024

總辦事處
成衣技術匯點
數碼匯點

澳門上海街 175 號中華總商會大廈六樓
澳門漁翁街海洋工業中心第二期十樓
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◇ **數碼直噴印花**

費用：

- 服務費用按每一幅圖檔的打印面積計算，首 100cm²內收費 MOP25(基本收費)。
- 如超出 100cm²，除基本收費 MOP25 外，其後每 8cm²收取 MOP1。
- 總費用以整元收費。

限制：

- (4) 打印尺寸最大不能超越 35cm x 40cm。
- (5) 設計圖檔格式建議採用 PNG(透明去底)，解像度為 300 dpi。
- (6) 數碼直噴印花只適用於服裝布料上(最適宜含棉量較高的布料)，且該布料須耐熱、不防水。
- (7) 布料/服裝成品印上圖案後，建議於 3 天內進行洗滌；否則可能會影響布料/服裝成品的手感。
- (8) 為確保印花效果，使用服務時必須提供適量樣品作測試。

◇ **發泡印花 / 植絨印花**

費用：

- 服務費用按每一幅圖檔的完成面積計算，首 500cm²內收費 MOP30(基本收費)。
- 如超出 500cm²，除基本收費 MOP30 外，其後每 100cm²收取 MOP10。
- 總費用以整元收費。

限制：

- (1) 機器接受膜材之寬度不能超出 60cm。
- (2) 設計圖檔格式須採用 AI，圖案線條間距不能少於 3mm。
- (3) 客戶提供的布料須能承受 140°C-160°C 高溫；如是表面粗糙或經特殊處理之布料，可能會影響成品效果及牢固度。
- (4) 為確保製作效果，使用服務時必須提供適量樣品作測試。

📞 如欲查詢服務詳情，歡迎致電(+853) 88980701 與區小姐或談小姐聯絡 📞

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Objectives:

In order to enable Macao's fashion and creative industry professionals and related course students to utilize the technology in the market today to enhance their creativity and productivity, the Macao Productivity and Technology Transfer Center sets up printing systems to assist in the use of printing on garments and products. The technology directly prints samples on fabrics and finished garments for fast response.

Service Prospective:

Local garment factories, fashion designers, creative persons and design students.

Service Period:

The production period is generally three working days after the implementation of the information. However, depending on the amount of production, the service period may vary, and the actual delivery date is subject to negotiation. If the customer does not question CPTTM within three working days after receiving the goods, the representative will recognize the service.

Service Application:

Please fill in the service application form (AT/015), together with the design file (email or saved in USB) and submit to House of Apparel Technology (HAT).

Copyrights:

For the benefit of our clients, all the pattern designs are kept in confidential. CPTTM would request for permissions from clients if the pattern designs were used.

Note:

- (1) This service is designed for making of printing sample; it is not designed for mass printing design.
 - (2) CPTTM is only in charge of the fabric printing process but not responsible for any color correction or color matching.
 - (3) All printing materials must not contain illegal, violation, infringing or politically involved, etc.
 - (4) If services provided by CPTTM involved in any disputes or lawsuits, customers are solely responsible for the services, and CPTTM will not have or accept any responsibility.
 - (5) CPTTM reserves the final interpretation right to the service terms.
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✧ **Sublimation Printing**

Charges:

- Service charge is calculated base on the fabric printing length, the price for the first 1meter is MOP30 (basic fee).
- If the fabric printing length is over 1meter, except for the base change MOP30, every half meter will cost MOP10.
- Clients can purchase the fabric from HAT. Fabric price is shown on the price list.
- Total fee will charged in integer.

Restrictions:

- (1) Graphic format is recommend to be in "AI" or "TIFF(resolution in 300 dpi or above)" , the size of width cannot exceed 112cm.
- (2) The fabric provided by clients must be able to withstand high temperatures of 190°C-220°C; be light-colored (white is best), and not specially treated.
- (3) In order to ensure the printing effect, an appropriate amount of sample must be provided for testing when using the service.

Updated on May 2, 2024

Head Office
House of Apparel
Technology
Cyber-Lab

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✧ **Digital Direct-to-Garment Printing**

Charges:

- Service charge is calculated base on the printing size of the graphic, the price for the first 100cm² is MOP25 (basic fee).
- If the size of the graphic is over 100cm², except for the base change MOP25, every 8cm² will cost MOP1.
- Total fee will charged in integer.

Restrictions:

- (1) The size of the printing graphic can not exceed 35cm x 40cm.
- (2) Graphic format is recommended to be in "PNG"(Transparent background), the resolution in 300 dpi.
- (3) Only garment fabrics (cotton fabric are ideal) are suitable for Digital Direct Printing, and with high heat resist but no water resist.
- (4) It is recommended to wash the fabric/ garment product within 3 days, after graphics being printed on, otherwise it may affect the feel of the finished fabric/clothing.
- (5) In order to ensure the printing effect, an appropriate amount of sample must be provided for testing when using the service.

✧ **Foam Printing / Flock Printing**

Charges:

- Service charge is calculated base on the finishing size of the graphic, the price for the first 500cm² is MOP30 (basic fee).
- If the size of the graphic is over 500cm², except for the base change MOP30, every 100cm² will cost MOP10.
- Total fee will charged in integer.

Restrictions:

- (1) The width of the film material cannot be over 60cm for the machine.
- (2) Graphic format must be in "AI", and the spacing between pattern lines must not be less than 3mm.
- (3) The fabric provided by clients must be able to withstand high temperatures of 140°C-160°C; fabrics with rough surfaces or specially treated fabrics may affect the effect and firmness of the finished product.
- (4) In order to ensure the production effect, an appropriate amount of samples must be provided for testing when using the service.

📞 **For enquiry about our service, please contact Ms. Ao or Ms. Tam at: (+853) 8898 0701** 📞

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